

Scenario 2 Microplastic Filter: Cleaning With Coconuts

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01 Our Scenario

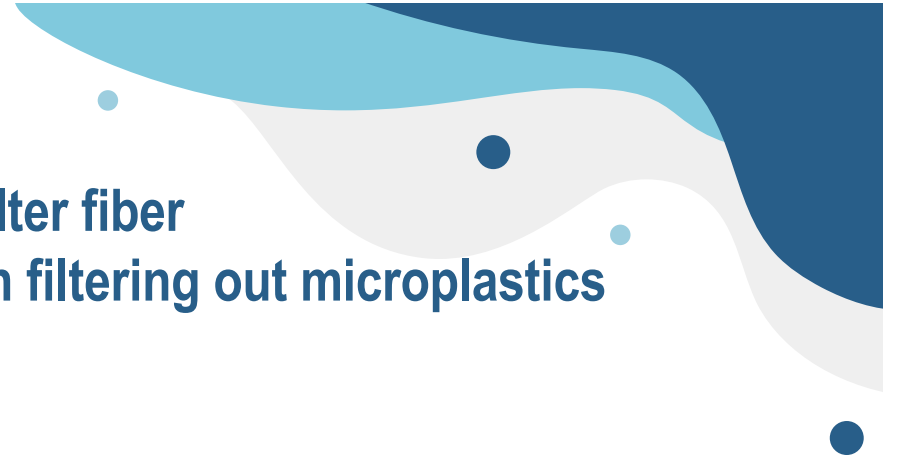
The goal of this project is to design a filter fiber and a filtration device which focuses on filtering out microplastics and microbeads

➤ **Microbead and microplastic filtration**

- Must capture microplastic particles between 10-20 μm radius

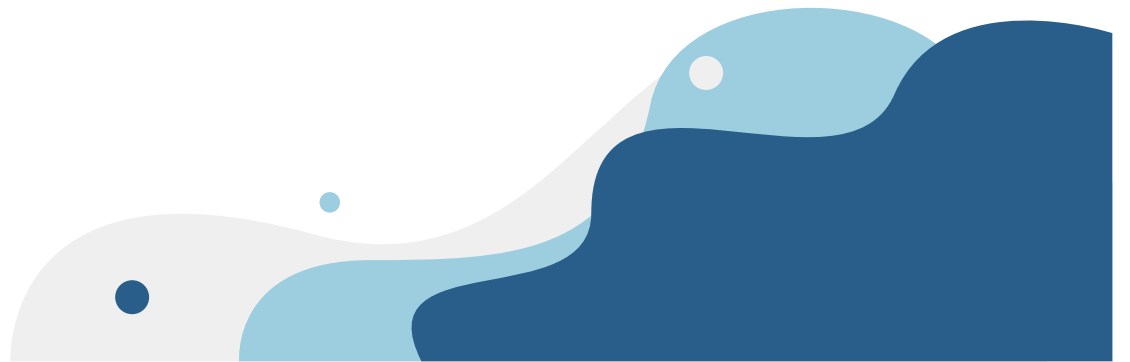
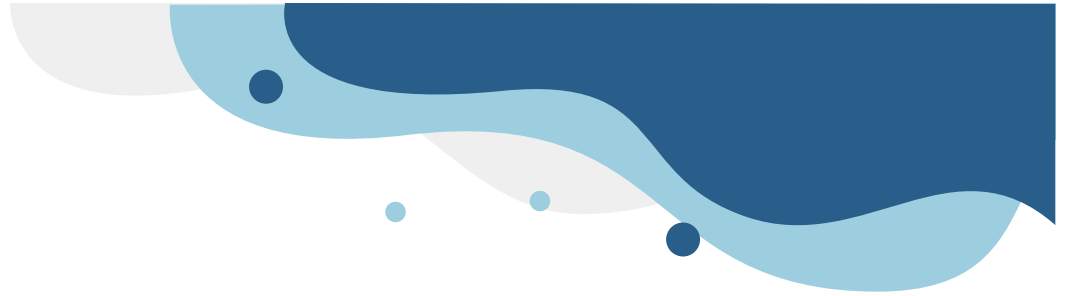
➤ **Large-scale water treatment plant**

- Located in Hamilton, Ontario
- Population of about 25000 citizens



02

Regulations



Regulations Impacting Our Design

➤ CEPA Microbeads Regulations In Canada

- Microbeads are plastic particles $\leq 5\text{mm}$
- Canada **bans** manufacture, import, and sale of toiletries that contain microbeads[3]
- This matters for us because Canada is treating small plastic particles as an **environmental pollution issue**, which supports our need to remove microplastics before effluent is released[4]



Regulations Impacting Our Design

➤ Single use Plastic Prohibition Regulation

- Prohibits several high litter single-use plastic categories
 - Ex. Bags, cutlery, certain food containers etc.
- Part of the national goal is to reduce plastic pollution and move towards **zero plastic waste by 2030**
- This reinforces a “prevention first” and supports investing in filtration to reduce plastic released into the environment[5]

What These Regulation Mean for Our Design

Prevent Adding New Microplastics

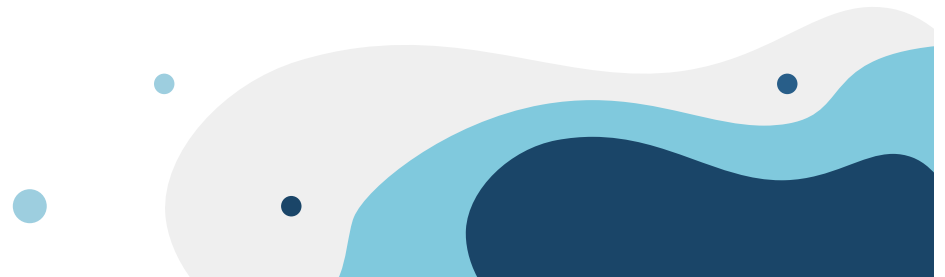
- Filter media and parts should **not shed plastic dust or beads**
- The design should **reduce microplastics overall**, not create more during use[6]

Waste Handling and Disposal

- Captured Microplastics become concentrated solid waste
- Cleaning/backwash must include **capture and containment**
- Waste should be sent for controlled disposal (not released back into effluent)[7]

Proof of Performance

- Compliance is not one test, it's **constant performance**
- Track microplastics removal with a simple metric
 - Ex. Particles/L before vs After
- Re-check after cleaning cycles to confirm performance does not drop



03

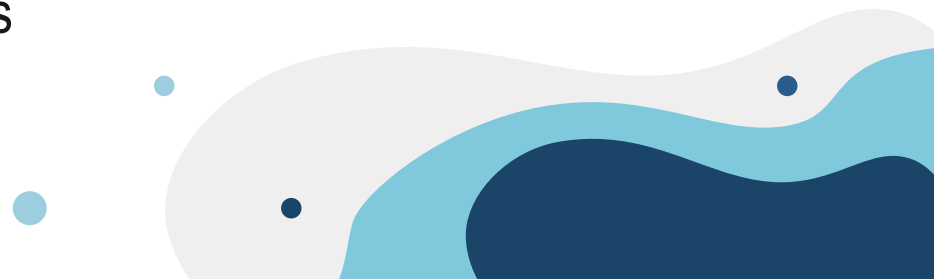
Sustainability Concerns



Sustainability Challenges in Microplastic Filtration

➤ Environment Impact

- Microplastic can accumulate in river, lakes, and oceans and harm aquatic ecosystems [8]
- Small plastic particles can enter the food chain and affect wildlife and human health
- Wastewater treatment plants are a major pathway for microplastic entering natural water systems



Sustainability Challenges in Microplastic Filtration

➤ Waste Management

- Captured microplastics must be handled through controlled disposal or recycling systems [9]
- Proper waste management prevents plastics from re-entering waterways



Sustainability Challenges in Microplastic Filtration

➤ Preventing Secondary Pollution

- Filtration systems should avoid shedding plastic particles or fibers
- Filter material must remain stable in wastewater environments
- Designs should remove contaminants without introducing new pollutants



Sustainability Challenges in Microplastic Filtration

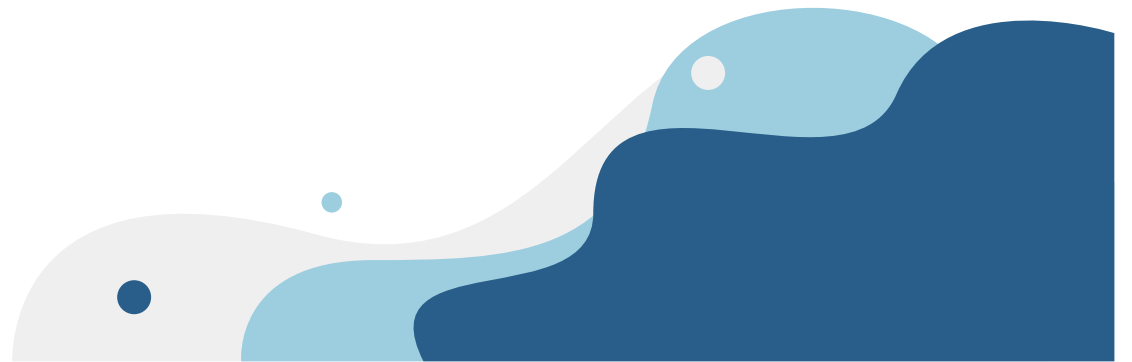
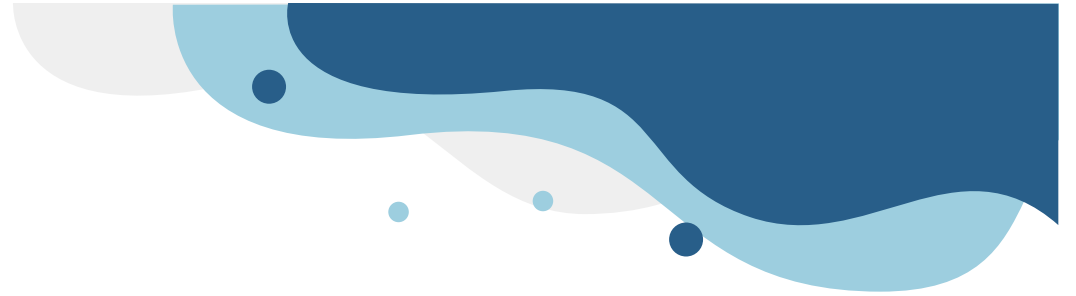
➤ Long Filter Lifespan

- Durable filters reduce the need for frequent replacements
- Cleaning processes such as backwashing allow filters to be reused [10] [11]
- Longer lifespan reduces material waste and manufacturing demand



04

Why We Chose Our Material



Why We Chose Coir Fiber

Why Coir Fiber?

- Strong durability in wet environments
- Low production cost
- Environmentally sustainable and biodegradable

Decision Matrix:

Ramie Fiber	Coir Fiber	UHMWPE Fiber
24	32	23

Coir Fiber [12]	Average Value
Young's modulus (GPa):	5
Yield strength (MPa):	125
Tensile strength (MPa):	165
Density (kg/m ³):	1185
Embodiment energy (MJ/kg)	10.8
Specific carbon footprint (kg/kg)	0.869
Number of Pores	1174.6
Pore Size (m)	1.8*10 ⁻⁵

Porosity Conditions

- Considerations for porosity were made accounting for the removal of microplastics by choosing the following metrics:
 - Length of Micropore (1.7 mm)
 - Number of Micropores (1174.6 pores)
- The porosity calculated was **0.2275** which can indicate a very porous and fine filter for taking out microplastics
- Through calculating the Young Modulus using porosity, the value produced can demonstrate that Coir Fiber is still a relevant choice as it falls in the range of typical stiffness for the material chosen



Coir Fiber Material [13]

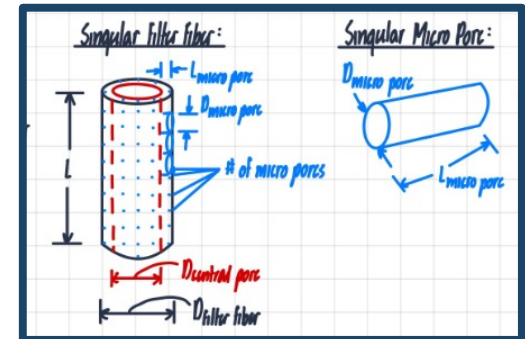
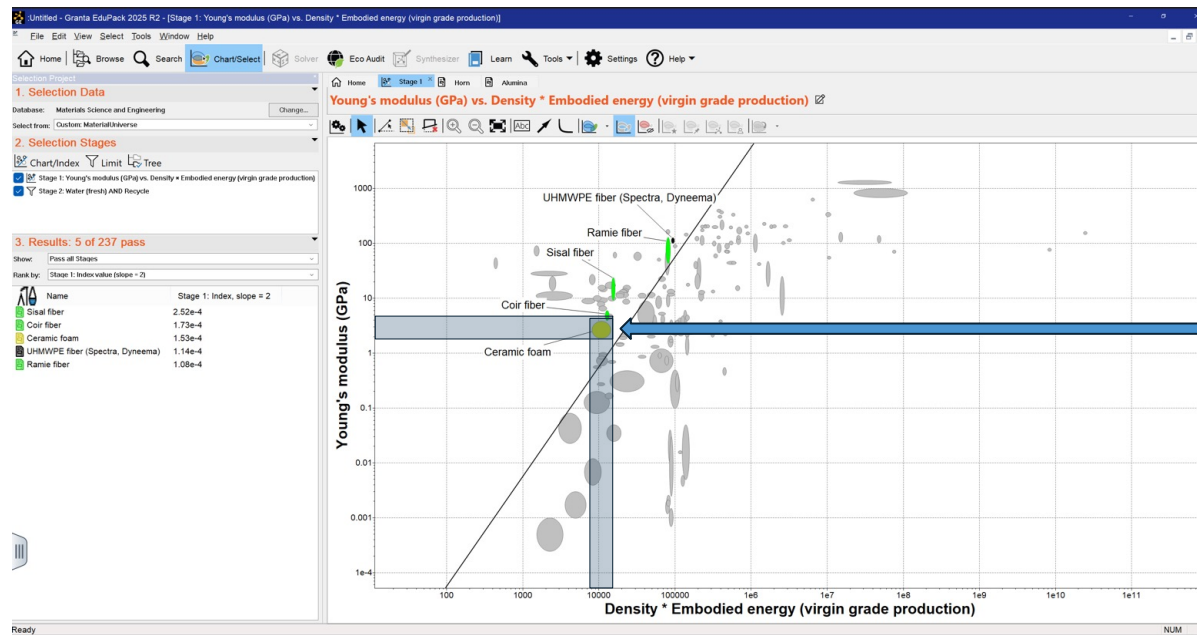


Diagram of Parts of Filter [14]

Ashby Chart for Porosity

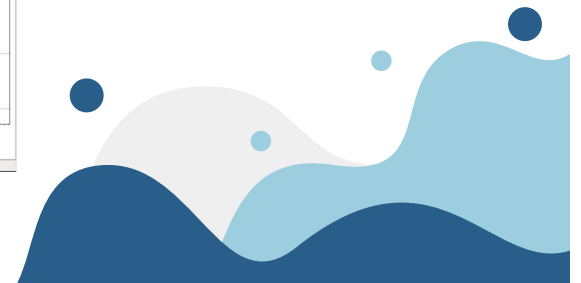
- The following Ashby Chart shows that using the calculated Young Modulus, Coir Fiber remains to be a strong choice as it is between 1-10 and above the MPI threshold line



X Coordinate: **Density** (without porosity)

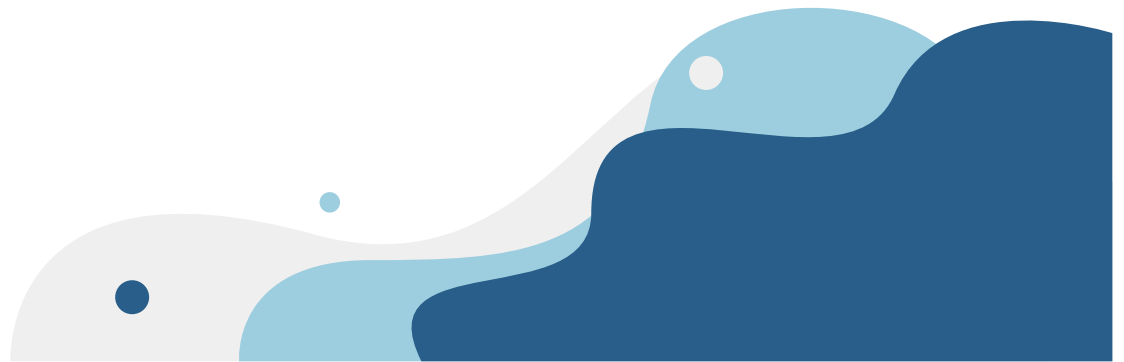
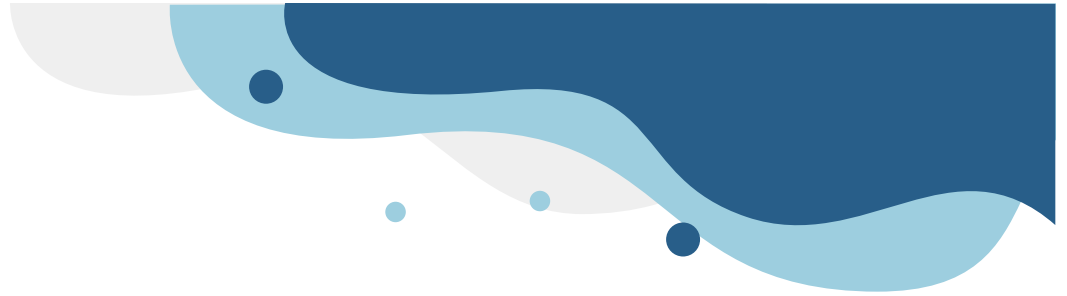
Y Coordinate: **Young Modulus**

Ashby Chart for Young Modulus vs Density for Top Fibers for Water Filter [12]

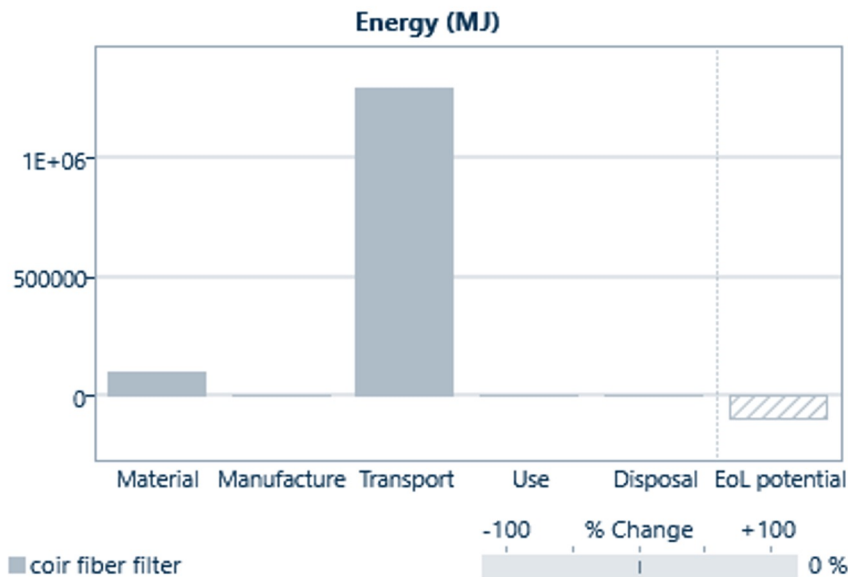


05

Eco Audit



ECO Audit Results



[Energy details](#)

[Climate change \(CO2-eq\) details](#)

Phase	Energy (MJ)	Energy (%)	Climate change (CO2-eq) (kg)	Climate change (CO2-eq) (%)
Material	9.87e+04	7.1	7.94e+03	8.0
Manufacture	0	0.0	0	0.0
Transport	1.3e+06	92.8	9.17e+04	91.9
Use	0	0.0	0	0.0
Disposal	1.83e+03	0.1	128	0.1
Total (for first life)	1.4e+06	100	9.98e+04	100
End of life potential	-9.87e+04		-7.94e+03	

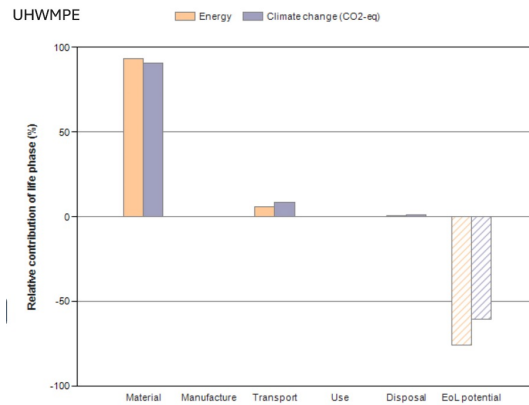
- The majority of the energy is used during transportation



- Very little energy usage during material extraction.

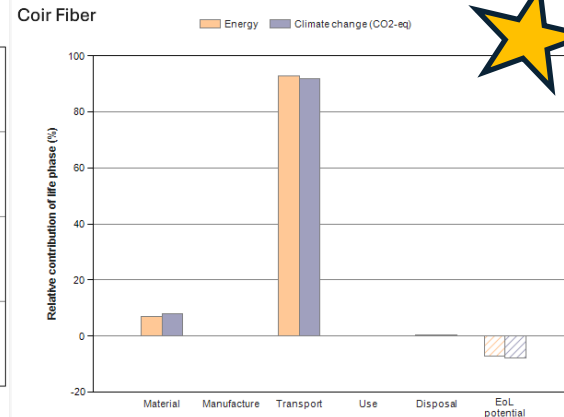
- Positive EoL Potential

How Do They Compare?



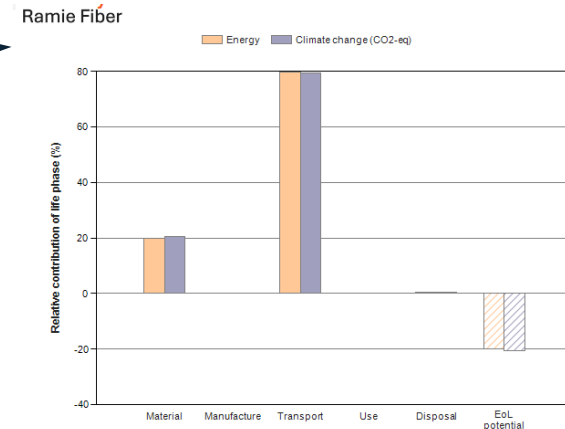
[12]

- Relatively high material extraction energy
- Low transportation energy
- High EoL potential



[12]

- Lowest material extraction energy
- High transportation energy
- Some EoL Potential

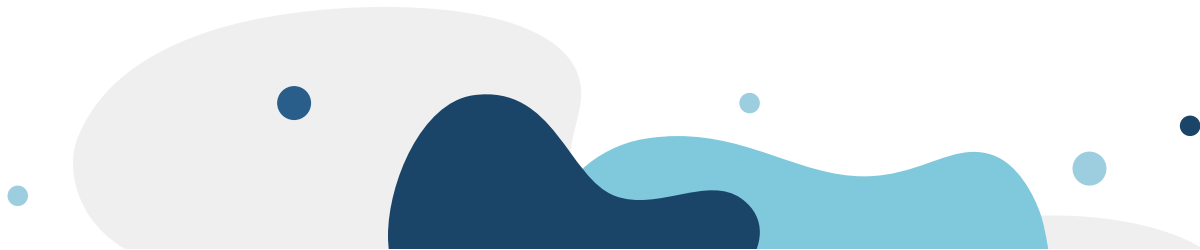


[12]

- Highest transportation energy



The end



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